



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3208-3

Job Sheet 175764



Part No: D3208-3

Job Qty: 6 ea

Part Name: Pedal Mount Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEETS 3,4 IPP: B 04.05.25 Material changed for Step 4 KJ/JLM IPP Rev:C Now on Waterjet
06-10-12 JLM IPP REV D:PER REV B 12-03-23 JLM VERIFIED BY:EC IPP REV:C 12.04.20 as per dwg rev.C
DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/23/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
100	Waterjet	6 pcs		4/23/18	0.00	0.30	Waterjet1		SC 18/04/18
120	QC	6 pcs		4/23/18	0.00	0.00	QC8		38
130	Brake NC	6 pcs		4/23/18	0.02	0.27	Brake NC 2		DA89 SB
140	QC	6 pcs		4/23/18	0.00	0.00	QC5		38
150	HandFinish	6 pcs		4/24/18	0.00	0.24	HandFinish1		SA 18-05-28
160	QC	6 pcs		4/24/18	0.00	0.00	QC7-2		MAY 29 2018
170	Packaging	6 pcs		4/24/18	0.00	0.00	Packaging3-1	57025 QH	MAY 9 2018
180	QC21-SA	6 Ea		4/24/18	0.00	0.00	QC21		MAY 30 2018

Part Op
Descriptions: 100 - 1-Cut as per Dwg D3208

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.3954 sf (.0659 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	263	0



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Container No: S061539



Part: D3208-3

Job No: 175764

Serial No/Batch: S061539

Revision:

Inspector:

Date: 04/16/18

8-80
41
DVT
39
W06
3
DVT

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Pedal Mount Angle	0.098inches + 0.005 - 0.001	0.103 0.097	9098	
2	Pedal Mount Angle	1.651inches ± 0.010	1.661 1.641	1,657	
3	Pedal Mount Angle	5.250inches ± 0.010	5.260 5.240	5,252	
4	Pedal Mount Angle	0.063inches ± 0.010	0.073 0.053	0,062	

Plex 4/10/18 2:14 PM Dart.Gagnon.Michelle